

# VXL

Soluble Support Materials

One Support.  
All Model Materials.



# VXL

Exceptional Supports.  
Better Than PVA / BVOH.

- ✓ **Strong Adhesion**  
Excellent bonding to most thermoplastic materials.
- ✓ **Clog-Free Printing**  
Reliable extrusion performance even at high temperatures.
- ✓ **Easy to Use and Store**  
Less sensitive to humidity, dissolves quickly.



EXPLORE FEATURES



## VXL 70



## VXL 90



## VXL 111



## VXL 130



**Extruder**  
**Bed**  
**Build Chamber**  
**Dissolution**

200-220°C  
50-70°C  
up to 60°C  
min. 40°C

220-240°C  
70-90°C  
up to 80°C  
min. 55°C

230-250°C  
90-110°C  
up to 100°C  
min. 65°C

260-280°C  
100-130°C  
up to 120°C  
min. 80°C

COMPATIBILITY\*

PETG, PVB  
PCTG  
ABS, ASA, HIPS  
TPU, TPC  
PA  
PET  
PC, PC+ABS  
PPS  
PEEK, PAEK, PEKK  
PLA, PP

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\* Including carbon- and glass-fiber-reinforced materials. Technical parameters are subject to change without notice.